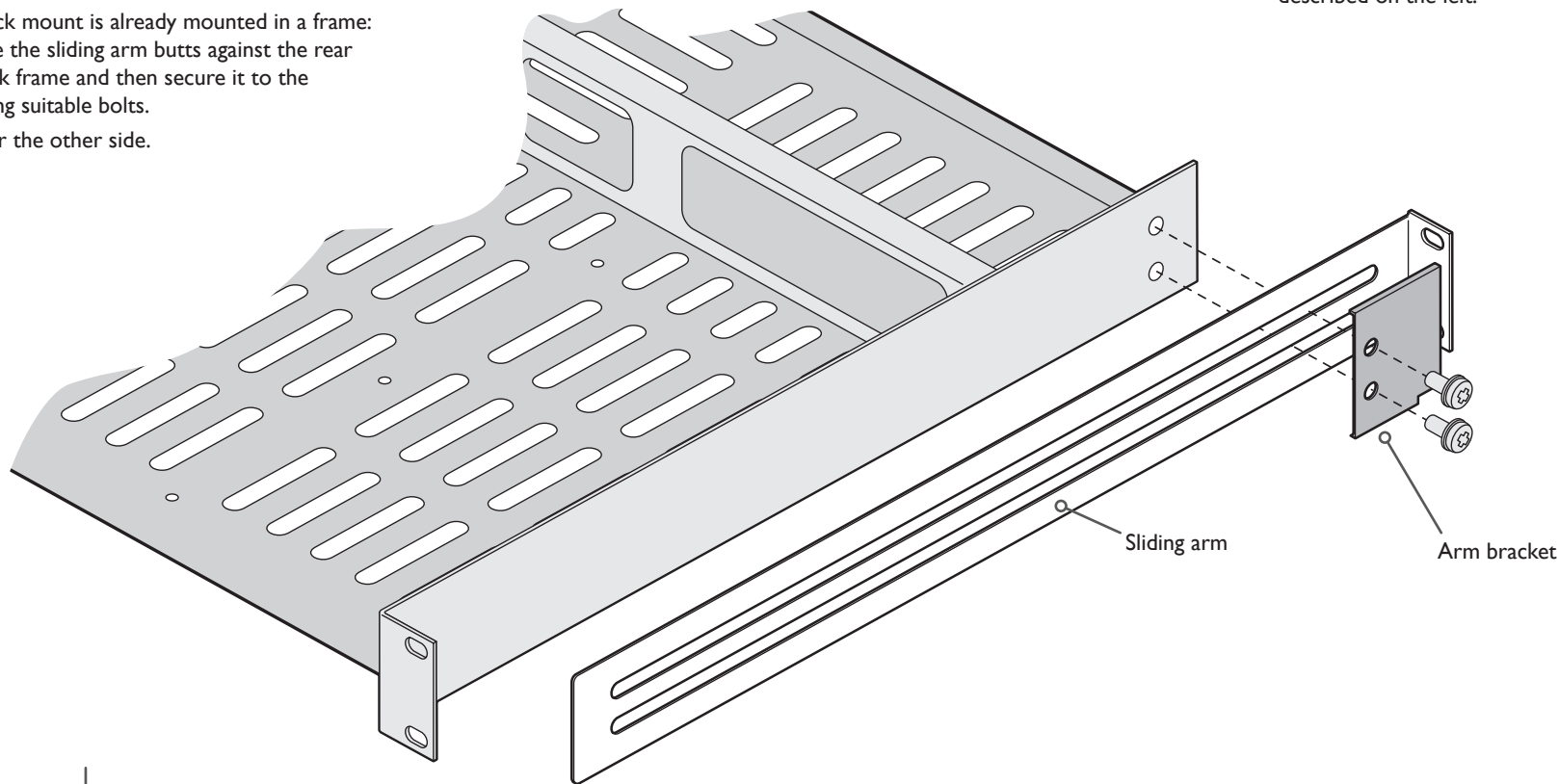


Adding the rear support brackets to your Adder rack mount

If required, the new rear support arms can be added to your existing Adder rack mount when it is already installed within a rack frame. You also should not need to remove any installed modules from the rack mount while fitting the new arms. If you do need to insert the rack mount into a rack frame after the arms are fitted, please **see right**.

- 1 For each side of the rack mount, place a sliding arm alongside the rack mount side panel. If your rack mount is already mounted in a frame: slide the arm in from the rear of the rack frame alongside the rack mount side panel.
- 2 Locate the correct arm bracket for the side you're working on: the stepped side of each bracket mates with the bottom edge of the rack mount. Use two of the supplied bolts and washers to secure the arm bracket to the rack mount.
- 3 If your rack mount is already mounted in a frame: Make sure the sliding arm butts against the rear of the rack frame and then secure it to the frame using suitable bolts.
- 4 Repeat for the other side.



Inserting the Adder rack mount into a frame once the arms have been installed

If neighboring bays in the 19" frame are vacant: Extend the sliding arms slightly. Tilt the empty Adder rack mount up on one side, insert it into the frame so that the rear tabs end up on the outside rear of the frame and then level it out. Retract the sliding arms so that they butt against the rear of the frame and secure the Adder rack mount on all four corners using suitable bolts.

If the rack mount must be inserted level: You will need to add the arms to the rack mount once it is installed in the frame, as described on the left.